

Standard Basic Module

- Highly efficient gas engine
- AC synchronous alternator
- Gas safety train
- Cooling system suitable for ambient temperature up to 50°C
- Advanced engine control system, including: ignition system, detonation control system ,speed control system , air/fuel ratio control system and cylinder temp. protection system
- Strict shop test for all gensets
- Industrial silencer reduces the noise by 12-20dB(A)
- Integrated the control & switch cabinet
- Multi-functional control system with easy operation
- Data communication interfaces integrated into control system
- Monitoring battery voltage and charging from mains
- Bus interface for connecting to higher level control unit



Structure and Control Cabinet

Structure Type	Open type
Spraying Process	High quality powder coating
Electrical control cabinet	Integrated, IP54
Noise level@1m, dB(A)	101
@7m, dB(A)	89.7
@10m, dB(A)	83.8

Dimension and Weight

Dimension (LxWxH) , mm	5200X2000X2100
Weight, kg	6400

Special statement :

- The technical data is based on a gas mixture of 60% methane and 40% carbon dioxide with a calorific value of 6,0 kWh/Nm³ and a methane no. > 100.
- The technical data is measured in standard conditions:
Absolute atmospheric pressure: 100kPa
Ambient temperature : 25°C
Relative air humidity : 30%
- Rating adaptation at ambient conditions acc to DIN ISO 3046/1.
The tolerance for the specific fuel consumption is + 5 % at rated output.
- Technical data above are just for standard product ,and may be subject to change. As this document is used only for presale reference, take the specification supplied by PowerLink before ordering as final.

Electric data @50Hz

Voltage-V	Power-kW	Efficiency-%	Current-A
380	350	37.8	665
400	350	37.8	631
415	350	37.8	608
440	350	37.8	574

Fuel and emission

Fuel type	Biogas
Methane number	MN > 80
Excess air factor (Lambda)	1.45
Fuel consumption @ 100% load, m ³ /h	154
Supply gas pressure range (gage pressure), kPa	10~20
Emission without catalytic converter	
NOx , mg/Nm ³	<500mg/Nm ³
CO , mg/Nm ³	<650mg/Nm ³
HCHO (formaldehyde) , mg/Nm ³	<60mg/Nm ³
NMHC , mg/Nm ³	<150mg/Nm ³
Emission with catalytic converter(optional)	
NOx , mg/Nm ³	≤250 mg/Nm ³

GXE350-BG

Biogas Genset

Standard Basic Module + Soundproof (Optional)



Dimension and Noise Level

Canopy Size	5400*2050*2500mm
Noise Level@ 1m , dB(A)	86.9
@ 7m , dB(A)	75.2
@ 10m , dB(A)	70.2

- Modular designed and manufactured for plug and play Environmental friendly low emission
- Small indoor space required for installation Low noise does not affect the surrounding environment



GXE350-BG

Biogas Genset

Standard Basic Module + Container (Optional)



Dimension and Noise Level

Optional container (mm)	<input type="checkbox"/>	6058*2438*2591
(customized container modeling service available)	<input type="checkbox"/>	12192*2438*2896
	<input type="checkbox"/>	12192*3000*2896
Noise Level@ 1m , dB(A)		84
@ 7m , dB(A)		73
@ 10m , dB(A)		68

- Outdoor application enabled, weatherproof and dustproof, corrosion preventive Environmental friendly low emission
- Modular designed and manufactured for plug and play Low noise does not affect the surrounding environment



Genset performance data and manufacturing technology

Genset model	GXE350-BG	Telephone interference factor(TIF)	≤50
Frequency(Hz)	50	Telephone harmonious factor(THF)	≤2% , as per BS4999
Electrical output power (kW)	350	Manufacturing technology <ul style="list-style-type: none"> ● Special welded base frame, inner vibration isolators and design for whole lifting ● With high-class coating, enduring brightness as well resistance against abrasion and defacing ● Installation manual, operation and maintenance manual wiring program Standards and certificate <ul style="list-style-type: none"> ● ISO3046 , ISO8528 , GB2820 ● BS5000PT99 , AS1359 , IEC34 ● ISO9001:2008 quality system certification 	
Genset electrical efficiency	37.8%		
Overload runtime at 1.1xSe(hour)	1		
Steady-state voltage deviation	≤±1%		
Transient-state voltage deviation	-15%~20%		
Voltage recovery time(s)	≤4		
Voltage unbalancedegree	1%		
Steady-state frequency regulation	±0.5%		
Transient -state frequency regulation	±5%		
Frequency recovery time(s)	≤3		
Steady-state frequency band	0.5%		
Recovery time response(s)	0.5		

Gas engine

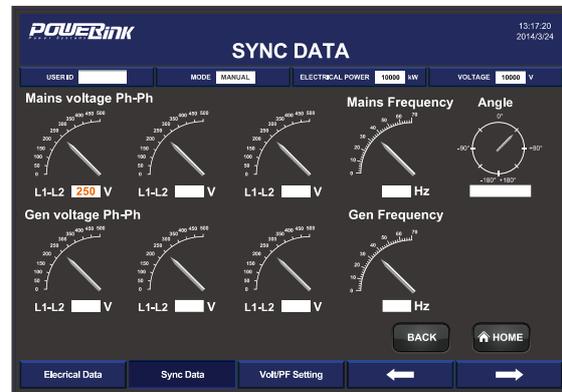
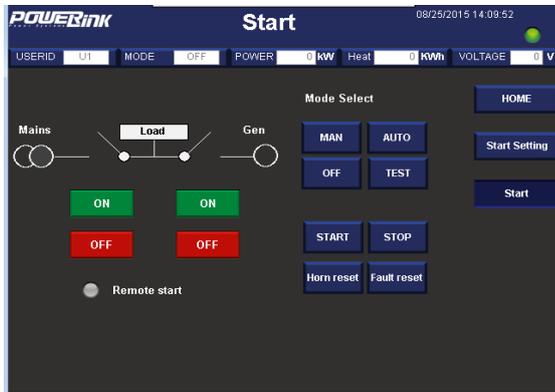
Brand	PowerLink	Energy balance and gas flow	
Model	GX20T-LE02C	Mechanical power (kW)	400
NO. of cylinders	6	Coolant heat (kW)	199
Bore x Stroke (mm)	152x180	Radiation heat max. (kW)	31
Displacement (L)	19.6	Exhaust heat up to 120°C (kW)	230
Cooling system	Water cooled	Fuel Input (kW)	902
Rated speed (rpm)	1500	Combustion air flow(kg/h)	1894
Intake system	Turbocharged, intercooled	Exhaust gas flow(kg/h)	2018
Lube Oil consumption(kg/h)	0.105	Exhaust gas temperature(°C)	492
Combustion type	Lean burn	Gas consumption(m ³ /h) @ 100% load	95
Battery voltage(V)	24	75% load	71
Coolant type	Glycol mixture	50% load	49

AC alternator

Brand	PowerLink	Wiring connection	Star
Model	PL5S	Rotor insulation class	H
Rated output power @400V (kW)	360	Winding pitch	2/3
Power factor	0.8	A.V.R. model	MX341
Rated current @400V (A)	650	Voltage fluctuation(no load to full load)	± 0.5%
Excitation system	PMG	Drip proof	IP23
THF (BS EN60034- 1)	<2%	Excitation method	Brushless
TIF (NEMA MG 1-22)	<50	Rated ambient temperature(°C)	40
Winding material	100% copper	Rated stator temperature rise(°C)	125

PCC-300 control system

Programmable control system is adopted with touch screen display , and various functions, including: engine protection and control, CHP parallel and grid connection, and CHP control functions,as well as communication functions, etc.



Main functions

- Engine monitor : coolant, lubrication, exhaust, battery
- Supply gas circuit monitor: pressure,temperature and CH4 content
- Auto paralleling and load share
- Voltage and PF control
- Alternator data : U, I, Hz, kW, kVA, kVAr, PF, kWh, kVAh
- Griddata: U, I, Hz, kW, kVAr, PF
- Modbus communication protocol based on RS232 and RS485 interfaces
- SMS message
- Internet connection and USB 2.0 interface
- 10-inch touch screen
- Internet monitor, auto orientation and cloud communication
- 1000 history events log

Advantages

- Accordant with consumer requirement
- Complete control solution
- Convenient remote monitor and service
- Simplified engine start/stop control
- Enhanced stability and safety

Standard protection functions

- Alternator protection**
- 2xReverse power
 - 2xOverload
 - 4xOvercurrent
 - 1xOvervoltage
 - 1xUndervoltage
 - 1xOver/underfrequency
 - 1xUnbalanced current
- Busbar/ Gridprotection**
- 1xOvervoltage
 - 1xUndervoltage
 - 1xOver/under frequency
 - 1xPhase sequence
 - 1xROCOF alarm

Standard control functions

- Powercontrol**
- RPM control(synchronization)
 - Power control(grid connection)
 - Load share(island)
- Lubrication control**
- Auto refilling
 - Warning and monitoring
- Fan control**
- Ventilation for engine room
 - Radiator fan
 - Emergency radiator fan
- Engine protection**
- Various routine and customized protection functions
 - Monitoring
- Voltage control**
- Voltage tracking (synchronization)
 - Voltage control(island)
 - PF control(grid connection)
 - Reactive power share (island)
- Pump control**
- Cooling system
 - Emergency radiator
- Valve control**
- Cooling system
 - Heating system
 - Emergency radiator

Standard configuration

Engine	Alternator	Canopy and base	Electrical cabinet
Gas engine Ignition system Lambda controller Speed control system Electrical start motor Battery system Detonation control system Cylinder temp. protection system Lockable isolator switch Turbocharger & intercooler	AC alternator H class insulation IP23 protection AVR voltage regulator PMG	Steel monocoque base frame Engine bracket Vibration isolators Alternator base	GCCcontrol system LCD screen Main circuit breaker Electrical switch cabinet Communication interfaces Mains float charger
Gas supply system	Lubrication system	Standard voltage	Induction/ exhaust system
Gas safety train Air/fuel mixer Throttle valve Flame arrester	Oil filter Daily auxiliary oil tank New and used oil tank (Only applicable to container , two inch with the daily oil tank)	380/220V 400/230V 415/240V 440/254V	Air filter Exhaust silencer Exhaust bellows Gas leakage protection(Only applicable to canopy and container)
Cooling system	Service and documents		
Intercoolerradiator Jacket water radiator Circulation coolant pump Coolant thermostatic valve Axial flow fan	Tools package Installation and operation manual Maintenance manual Software manual Parts manual	Engine operation and maintenance manual Gas quality specification Control system manual After service guide Standard package	

Optional configuration

Engine	Alternator	Lubrication system
Jacket water heater	Space heater Treatments against humidity and corrosion	
Electrical system	Gas supply system	Service and documents
RCD ATS control cabinet Thermal power gauge Electric power gauge	Gas flow gauge Emergency pressure relief torch Refrigerated gas drier Water separator Gas compressor Gas purification device	Service tools Maintenance and service parts
Voltage	Exhaust system	Exhaust gas using
220V 230V 240V	Three-way catalytic converter	Exhaust gas evaporator LiBr refrigerator